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1 Title: Estimation of ‘Hass’ avocado (*Persea americana* Mill.) ripeness by fluorescence

2 fingerprint measurement

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3 21 Abstract
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7 22 Avocados (*Persea americana* Mill.) are a climacteric fruit which ripen until after
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10 23 harvesting, and their ripeness is an important quality attribute that determines consumer
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14 24 liking. In this study, the ripening degree of ‘Hass’ avocados was evaluated non-
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17 25 destructively by measuring the skin and flesh using the fluorescence fingerprint (FF).
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21 26 FF, also known as the Excitation emission matrix (EEM), is a set of fluorescence
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24 27 spectra obtained at consecutive excitation wavelengths. It was found that as ripening
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28 28 progressed, the fluorescence signal of chlorophyll A in the skin and flesh decreased
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32 29 significantly as the hardness of the avocado flesh decreased. The hardness value was
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35 30 estimated from the FFs of the skin and flesh using partial least-squares regression, and
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39 31 minimum prediction errors of 2.02 N cm⁻² and 2.05 N cm⁻² were obtained for the
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43 32 prediction models using FFs of the flesh and skin, respectively. Furthermore, ripeness
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46 33 levels (unripe, ripe, and over ripe) were discriminated non-destructively from the FFs of
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50 34 the skin with an accuracy of 90% for the validation dataset. The measurement and
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54 35 analysis technique demonstrated in this study is rapid and accurate, and can contribute
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57 36 to supplying uniform agricultural products to consumers.
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38 Keywords:

39 Excitation emission matrix (EEM); Partial least-squares regression; discrimination

40 analysis; texture measurement; polyphenol oxidase

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7 42 Avocados (*Persea americana* Mill.) are a climacteric fruit that ripens after harvesting.
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10 43 Maturation of the fruit occurs while the fruit is on the tree, and maturation is characterized
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14 44 by an increase in the fat content and a concurrent decrease in the water content (Clark et
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17 45 al. 2007). Interestingly, the avocado fruit does not ripen while it is on the tree and remains
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21 46 green and hard (Paliyath et al. 2008). After harvesting, ripening occurs, characterized by
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24 47 a change in color (green to black or purple, especially for the 'Hass' variety) and softening
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28 48 of the flesh.
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31 49 Although there have been many reports on predicting the maturity of avocado fruit
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35 50 non-destructively, as reviewed by Magwaza and Tesfay (2015), there have been fewer
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39 51 reports on monitoring avocado ripeness after their harvest. Gaete-Garretón et al. (2005)
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42 52 applied ultrasonic methods to assess avocado ripeness and showed that the adsorption
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45 53 coefficient had a strong correlation with firmness, but this correlation was only obtained
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49 54 from the average values of 15 fruit. Cox et al. (2004) showed that the avocado skin color
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53 55 changes during ripening owing to a decrease in chlorophyll and an increase in
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56 56 anthocyanins, more specifically, cyanidin-3-glucooside. Color changes in the skin are
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57 also an important indicator of ripeness for consumers (Pareek 2016) especially for
58 varieties such as ‘Hass’, but there has been no work using vibrational spectroscopic
59 techniques to accurately evaluate the ripening degree of avocados. However, evaluating
60 the ripening degree of avocados quickly and accurately is important for providing uniform
61 fruit to consumers, especially to the catering industry, where certain amounts of ready-to-
62 eat fruit are needed daily.

63 The skin and flesh of avocados contain multiple fluorescent compounds, including
64 chlorophyll, tocopherols and many polyphenols such as chlorogenic, cinnamic, and
65 caffeic acid (Rodriguez-Carpena et al. 2011; Schroeder 1987). During ripening, the
66 chlorophyll content in the skin (Cox et al. 2004) and flavonoids such as epicatechins
67 (George and Christoffersen 2016) decrease. Therefore, fluorescence measurement is
68 potentially effective for measuring the degree of ripeness of avocados.

69 Rather than directly targeting the fluorophores mentioned above and acquiring single
70 fluorescence spectra to measure each compound, this study uses the fluorescence
71 fingerprint (FF), also known as the excitation-emission matrix (EEM), to acquire more
72 comprehensive information about the fruit. FFs are a set of fluorescence spectra acquired

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3 73 at consecutive excitation wavelengths (Jiang et al. 2010), giving a three-dimensional
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7 74 diagram consisting of fluorescence intensity values at different excitation and emission
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10 75 wavelengths. The advantage of the FF technique over conventional fluorescence
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14 76 spectroscopy is that it includes the signals of many fluorescent constituents existing in
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18 77 the sample. Therefore, simultaneous changes in multiple constituents can be measured at
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21 78 once. Many studies using the FF technique to measure various food stuffs such as ham
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24 79 (Moller et al. 2003), olive oil (Guimet et al. 2004), beer (Sikorska et al. 2008), cheese
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28 80 (Kokawa et al. 2015), soymilk (Kokawa et al. 2016), and peaches (Trivittayasil et al.
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32 81 2017) have been reported.

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35 82 This study aims to use the FF technique to estimate the degree of ripeness of avocados
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39 83 non-destructively by measuring the fluorescence of the skin and flesh. Measurement of
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43 84 the skin can be performed non-destructively and is applicable for product monitoring,
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46 85 while measurement of the flesh enabled us to acquire comprehensive information about
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50 86 the chemical changes occurring in avocados during ripening.

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56 88 Materials and methods
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7 90 Sixty avocados of the ‘Hass’ variety (geographical origin: Mexico) were acquired from
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10 91 Kasumi Co., Ltd. (Ibaraki, Japan) randomly at different purchase times, while they were
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14 92 still unripe. The fruits were stored at refrigeration temperatures during transport. After
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17 93 acquisition, they were transferred to a temperature-controlled room (21 °C) and stored
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21 94 until measurement.
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28 96 2. Evaluation of flesh hardness and ripeness degree
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32 97 Flesh hardness was measured as an index of ripeness, following the method of Landahl
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35 98 et al. (2009) with some modifications. A texture analyzer (EZ-SX, Shimadzu Corporation,
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39 99 Kyoto, Japan) was used for the hardness measurement. Three cuboid samples of 2.5 cm
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42 100 width and length and 1 cm thickness were cut out from the flesh of each avocado, with
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46 101 the skin removed. A cylindrical plunger with a diameter of 2.0 cm was used to compress
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49 102 the sample for 1.0 mm at a speed of 10 mm min⁻¹, and the maximum stress (N cm⁻²) was
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53 103 recorded as the hardness of the avocado. The average value of three measurements was
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56 104 used as the hardness value. The hardness measurements of the avocados were performed
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105 on the same day as the FF measurement explained in the next section.

106 The ripeness degree ('unripe', 'ripe', and 'overripe') of the avocados were determined
107 based on their hardness value as shown in Table 1. The correspondence between ripeness
108 degree and hardness values was determined from pre-experiments using 20 avocados
109 acquired independently from the 60 fruits used in the main experiment.

110

111 3. Fluorescence fingerprint measurement

112 FF measurement of the avocado skin and flesh was performed with a fluorescence
113 spectrophotometer (FP-8500WRE, JASCO, Japan). The samples were measured on an
114 epi-fluorescence platform (EFA-833, JASCO, Japan), where the samples could be pressed
115 upon a flat window of 10 mm diameter. This platform made it possible to measure the
116 avocados without cutting out small samples, thereby leaving the fruit intact for hardness
117 measurement. The excitation and emission wavelength ranges were set to 200–850 nm
118 and 230–850 nm, respectively, and were measured at 10 nm intervals at a speed of 60000
119 nm min⁻¹. The slit widths of the monochromator used for the excitation and emission
120 lights were both set to 10 nm. The photomultiplier voltage was set at 350 V when

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121 measuring the skin and 270 V when measuring the flesh. After two points on the skin
122 (one near the equatorial plane and one near the basal end) were measured, the avocado
123 was cut in half, and two points of the flesh (one point near the skin and the other near the
124 seed) were measured. The two points on both the skin and flesh were measured to take
125 the heterogeneity within the fruit into account, and the flesh was measured to clarify the
126 chemical changes occurring in the fruit during ripening.

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128 4. Prediction of flesh hardness from FF measurements

129 A partial least-squares (PLS) regression model was constructed to predict the avocado
130 flesh hardness from the FF data of the skin and flesh. The model was constructed using
131 PLS Toolbox version 8.5.1 (Eigenvector Inc., USA) in MATLAB (R2017b) software
132 (MathWorks Inc., USA).

133 The FF data were preprocessed before PLS analysis, following the procedure of
134 Kokawa et al. (2015). First, data whose excitation wavelengths were longer than the
135 emission wavelengths were removed. This is because fluorescence has a longer emission
136 wavelength than the excitation wavelength owing to the loss of energy between the

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137 absorption and the fluorescence emission. Next, the first-, second-, and third-order scatter
138 light that occurred at emission wavelengths equal to, twice, and three times the excitation
139 wavelength, respectively, were removed (Fujita et al. 2010). The appearance of the
140 second- and third-order scattered light is due to the light dispersion mechanism of the
141 monochromator. The remaining data, consisting of 1790 combinations of excitation and
142 emission wavelengths, were unfolded (Guimet et al. 2004) into a two-dimensional matrix
143 whose rows represent samples and columns represent wavelength combinations.

144 The samples were divided into calibration and validation datasets. The fluorescence
145 data from 40 avocados (80 measurements on the skin and 80 measurements on the flesh)
146 were used for calibration, while those from 20 avocados (40 measurements on the skin
147 and 40 measurements on the flesh) were used for validation.

148 Three preprocessing methods were used for the FF data: mean centering, normalization
149 followed by mean centering, and autoscaling. These were combined with two
150 preprocessing methods for hardness; as is or converted to a log scale. Hardness values
151 were converted to a log scale because the change in fluorescence intensity at some
152 wavelengths was observed to be logarithmically correlated to hardness (details given in

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153 the discussion section). The data were normalized so that the area underneath each
154 spectrum was equal to one. In autoscaling, each wavelength was scaled to zero mean and
155 unit variance.

156 The number of latent variables for the PLS models was determined by cross-validation
157 with the calibration samples using the Venetian blinds method, where the data is split into
158 groups of s samples, and each test set is determined by selecting ~~the~~ object in the
159 group, starting at objects numbered 1 through s ($s = 8$) (Lenhardt et al. 2015).

160 Prediction models formulated using different preprocessing methods were compared
161 based on the root-mean-square error of cross-validation (RMSECV).

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163 5. Discrimination analysis from FF measurements

164 Avocado ripeness levels (unripe, ripe, and overripe, based on their hardness, Table 1)
165 were predicted by Partial Least-Squares Discrimination Analysis (PLS-DA). Only the
166 FFs of the skin were used for this analysis, assuming practical use where measurement
167 would be done non-destructively without cutting the fruit open. The procedures of FF
168 data preprocessing and construction of the models were similar to those of PLS regression,

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169 except that the three ripeness levels were used as the objective variables. The same three
170 preprocessing methods, mean centering, normalization followed by mean centering, and
171 autoscaling were used to preprocess the FF data.

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173 Results

174 1. Flesh hardness

175 The hardness values of the avocados measured in this experiment ranged between 0.52
176 and 26.7 N cm⁻².

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178 2. FFs of avocado skin and flesh

179 Figure 1 shows the average FFs of the skin and flesh of the unripe, ripe, and overripe
180 avocados. The most prominent fluorescence peak in the FFs of the skin (Fig. 1 top row)
181 can be attributed to chlorophyll A, which fluoresces at emission wavelengths (Em) of
182 approximately 660-680 and 720-740 nm (Schulman 1985). The fluorescence intensity of
183 chlorophyll clearly decreases as ripening progresses. Another fluorescence peak with
184 peak excitation wavelengths (Ex) of 370 nm and Em 450 nm can be observed in the FFs

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185 of the skin. This may be attributed to cinnamic acids such as chlorogenic acid and caffeic
186 acid, which fluoresce around emission wavelengths of 450 nm (Belay et al. 2016; Lang
187 et al. 1991).

188 The FFs of the avocado flesh (Fig. 1 bottom row) also exhibit chlorophyll fluorescence,
189 but there is a more prominent fluorescence signal at Ex 280 nm and Em 350 nm and a
190 weaker signal at Ex 320 nm and Em 440 nm. This pair of fluorescence peaks is also
191 observed in the FFs of tomatoes (Trivittayasil et al. 2015). Many chemical components
192 emit fluorescence in this wavelength region including tryptophan, tocopherols, and
193 several polyphenols such as epicatechin.

194

195 3. Estimation of avocado flesh hardness by PLS regression analysis

196 Table 2 shows the results of the PLS regression analysis with different preprocessing
197 methods. Estimation accuracy can be evaluated by the root-mean-square error of the
198 calibration (RMSEC), cross-validation (RMSECV), and prediction (RMSEP), and the
199 coefficients of determination of calibration (R^2C), cross-validation (R^2CV), and
200 prediction (R^2P). Models with a small error and a high coefficient of determination of

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7 202 objective variable (hardness) to RMSEP, known as the residual predictive deviation
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10 203 (RPD) (Lucas et al. 2008; Williams and Sobering 1993), is also shown as a measure of
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14 204 the predictive power of the model. Saeys et al. (2005) stated that models with values of
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17 205 RPD between 1.5 and 2.0 reveal the possibility of differentiating the variability of the
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21 206 data, while values of RPD greater than 2.0 indicate a better predictive performance of the
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25 207 model.

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28 208 In general, FFs of the flesh showed better performance in predicting avocado hardness
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31 209 than those of the skin. The best model was obtained when the FFs of the flesh were
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35 210 combined with preprocessing by normalization followed by mean centering. The RMSEP
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39 211 of this model was 3.57, indicating that the hardness could be predicted with an average
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42 212 error of 3.57 N cm⁻².

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45 213 Figure 2 shows the regression plots and the variance of importance (VIP) plots of three
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49 214 models that performed well. VIP values summarize the importance of each variable in the
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53 215 model, and because the average VIP value of all the variables equals one, a VIP value
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56 216 greater than one indicates that the variable contributes positively to the model (Chong
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7 218 Figures 2(a) and 2(d) show the regression and VIP plots of the model using the FFs of
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10 219 the flesh coupled with preprocessing by normalization followed by mean centering. The
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14 220 values predicted from the FFs are generally in accord with those measured with the
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17 221 texture analyzer; however, there are some samples with large errors having hardness
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21 222 values around 12 N cm^{-2} , and some soft samples are predicted to have negative hardness
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24 223 values. The VIP plot of this model shows a prominent peak with excitation and emission
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28 224 wavelengths of 290 and 330 nm, and a smaller peak with excitation and emission
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32 225 wavelengths of 320 and 450 nm, respectively. Furthermore, there is a weak peak
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35 226 corresponding to the wavelengths of chlorophyll A.
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39 227 To increase estimation accuracy for avocados with moderate hardness, data from
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42 228 avocado fruit whose hardness was above 15 N cm^{-2} were removed from the model
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46 229 because these avocados were clearly distinguishable as unripe by their bright green skin.
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49 230 When models were constructed with the samples softer than 15 N cm^{-2} , RMSE improved
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53 231 considerably as shown in the bottom half of Table 2. The model constructed from the FFs
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56 232 of the skin performed well when preprocessing by autoscaling was used, showing RMSEP
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233 of 2.05 and R^2P of 0.75. Autoscaling worked well for FFs of the flesh, where RMSEP
234 was 2.02 and R^2P was 0.75. RPD increased only slightly because the decrease in RMSEP
235 was canceled out by the limited range of hardness values.

236 The regression plot for the model constructed from the FFs of the flesh preprocessed
237 by autoscaling is shown in Fig. 2(b). Compared to the model constructed from all the
238 samples, the prediction error for samples with small hardness values decreased
239 considerably, and there were no samples with negative predicted values. Variables with
240 VIP values over 1 (Fig. 2(e)) mainly existed around short excitation wavelengths of 200-
241 300 nm and emission wavelengths of 250-350 nm; around Ex 320 nm and Em 330 nm;
242 and around the wavelengths corresponding to chlorophyll A. The area in the left top
243 corner where the emission wavelength is longer than twice the excitation wavelength may
244 indicate secondary fluorescence, which appears at twice the emission wavelength of its
245 original signal, similarly to secondary scattered light.

246 Figures 2(c) and 2(f) show the regression and VIP plots of the model constructed from
247 FFs of the skin, preprocessed with autoscaling. The prominent peak in the VIP plot is
248 around Ex 540 nm and Em 780 nm. In contrast to the models using FFs of the flesh, there

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249 are no important variables in the short-wavelength region.

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251 4. Prediction of ripeness levels by PLS discrimination analysis

252 Table 3 shows the results for the PLS discrimination analysis (validation data) using
253 the FFs of the skin preprocessed by mean centering, normalization followed by mean
254 centering, and autoscaling. The models were constructed with four, three, and three latent
255 variables for mean centering, normalization followed by mean centering, and autoscaling,
256 respectively. All three models produced a total of four classification errors, and the
257 misclassified samples for models with preprocessing of mean centering and
258 normalization followed by mean centering were the same. Most of the samples were
259 correctly classified according to their ripeness degree.

260

261 Discussion

262 During the ripening process of avocados, changes in color, flavor, and texture occur
263 simultaneously. Changes in texture occur through the breakdown of cellulose and pectin
264 into smaller water-soluble components due to the increased activity of cellulase and

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265 pectinase (Paliyath et al. 2008). The skin color changes owing to the decrease in
266 chlorophyll and increase in anthocyanins (Cox et al. 2004). Additionally, high polyphenol
267 oxidase activity in the flesh leads to enzymatic browning (Paliyath et al. 2008). Prediction
268 of the ripening degree by FF measurement aims to capture these simultaneous changes
269 from the chemical viewpoint and create a link to the physical aspects, such as the hardness
270 which is an important sensory quality for consumers.

271 Figure 3 shows the fluorescence intensity at some of the wavelengths that made large
272 contributions to the PLS regression models, judging from their high VIP values. Fig. 3(a)
273 shows the emission spectra of the skin at Ex 540 nm, corresponding to the large VIP peak
274 in Fig. 2(f). Excluding the sharp peaks around Em 800 and 810 nm, which are related to
275 Raman scattering, there is a general trend ranging from unripe (high fluorescence
276 intensity) to overripe (low fluorescence intensity). To view this trend in more detail, the
277 fluorescence intensity at Ex 540 nm and Em 780 nm was plotted against the fruit hardness
278 value. This pair of wavelengths corresponds to the peak wavelength in Fig. 2(f). Although
279 there is some variation among the samples with hardness values around 18 N cm⁻², the
280 fluorescence intensity decreases as the hardness value decreases. This corresponds to the

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281 literature stating that the chlorophyll content decreases as ripening progresses (Cox et al.
282 2004). The reason that some unripe samples showed low fluorescence values may be that
283 the curved sample surface was not completely in contact with the measurement window.

284 Figure 3(c) shows the fluorescence intensity of avocado flesh measured at Ex 290 nm
285 and Em 330 nm plotted against the hardness value of the fruit. The fluorescence
286 intensities are shown as normalized values because the models used to obtain Fig. 2(a)
287 and 2(d) were constructed from the normalized FFs. The fluorescence intensity gradually
288 decreases as the hardness value decreases from 30 to 5 N cm⁻² and then rapidly decreases
289 as the hardness value approaches 0 N cm⁻².

290 This nonlinear relation with hardness suggested that better models could be created by
291 converting hardness values to a log scale, because PLS is a linear model. However,
292 converting hardness values to a log scale produced models with relatively large mean
293 errors. This was because the RMSE is calculated after converting the predicted objective
294 variables back to a linear scale, which magnifies the error when the values are large.
295 Nonlinear prediction models such as the support vector machine (SVM) and kernel
296 methods (Muller et al. 2001) may be suitable.

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297 The fluorescence peak observed from the avocado flesh around the wavelengths shown
298 in Fig. 3(c) can be attributed to many fluorescence constituents such as tryptophan,
299 tocopherols, and several polyphenols such as epicatechin. However, we are unaware of
300 any reports indicating the decrease in these constituents as ripening progresses. A possible
301 hypothesis for this decrease in fluorescence intensity is the reabsorption of fluorescence
302 or competition for excitation light with other chemical constituents that increase with
303 ripening. A similar phenomenon is observed in apples and grapes, where the fluorescence
304 intensity of chlorophyll decreases owing to the increase in anthocyanins, which compete
305 with chlorophyll for the absorption of incident light (Agati et al. 2007; Merzlyak et al.
306 2008). The avocado flesh becomes dark with overripening owing to polyphenol oxidase
307 activity (Kahn 1975; Zauberman and Jobin-Decor 1995), and the oxidized polyphenols
308 absorb light.

309 The oxidation of avocado flesh and the resulting decrease in fluorescence were
310 indicated by cutting a ripe avocado and measuring the fluorescence of the flesh over time
311 (for 180 min at 30 min intervals). Figure 4 shows the change in fluorescence intensity at
312 Ex 290 nm and Em 330 nm of several samples and images of the measured surface

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313 acquired with a flat-bed scanner (GT-X980, Epson, Japan). Although the initial
314 fluorescence intensity differed between samples, it followed a similar trend of decreasing
315 with time. These data support the hypothesis that the decrease in intensity at these short
316 wavelengths is not due to the decrease in some constituents with ripening, but rather due
317 to the increase in oxidized components, which indirectly leads to the decrease in
318 fluorescence intensity. Enzymatic activity in the avocado mesocarp has been studied in
319 relation to flesh discoloration, and polyphenols such as epicatechin (George and
320 Christoffersen 2016), caffeic acid, chlorogenic acid, and catechins (Van Lelyveld et al.
321 1984) are known to be oxidized by polyphenol oxidase.

322 For practical use, the discrimination of ripe fruits through measurement of the skin will
323 be necessary. In this respect, the results obtained from the PLS discrimination analysis
324 show the applicability of this technique for ensuring uniform products. Although the
325 discrimination accuracy was relatively high, there were a few misclassifications and the
326 characteristics of the misclassified fruits were investigated. In this study, we measured
327 two points on the skin for the FF data, and the two sets of data were analyzed in the model
328 as two samples. Therefore, the predicted groups may have been different for the two

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329 measurements from the same sample. This was the case for all the misclassifications,
330 except for the two ripe samples misclassified as unripe. This fruit showed a hardness
331 value of 5.92 N cm⁻², which is on the borderline between ripe and unripe. Interestingly,
332 all the other misclassified measurements were measured near the basal end. The larger
333 curvature at the basal end may have induced changes in the reflectance, resulting in
334 classification errors.

335 PLS regression and PLS-DA models have an potential of improvement through
336 variable selection using indices such as VIP and Selectivity Ratio (SR) (Trivittayasil et al.
337 2018) and the discriminating variable (DIVA) test (Rajalahti et al. 2009). Effective
338 variable selection eliminates uninformative and irrelevant variables and decreases the risk
339 of overfitting (Goodarzi and dos Santos Coelho 2014), and also leads to shorter measuring
340 time. The prediction models presented in this study could also be improved by variable
341 selection, leading to quick and accurate measurement of ripeness.

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343 Conclusions

344 FFs of the skin and flesh of avocados proved to contain useful information on the degree

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345 of ripeness of the fruit. Although FFs of the flesh, only measurable by cutting the fruit,
346 could predict the hardness value of avocados with higher accuracy, FFs of the skin
347 captured the ripening process well. The degree of ripeness (unripe, ripe, and overripe)
348 was predicted from the FFs of the skin with an accuracy of 90 % for the validation dataset,
349 and misclassifications occurred for fruit on the borderline or for measurements near the
350 basal end. By selecting fluorescence wavelength conditions that are important for the PLS
351 models constructed in this study, quicker and more accurate monitoring may be possible,
352 enabling the use of this technique in the distribution of agricultural products.

353

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360 Hashimoto declares that she has no conflict of interest. Xinyue Li declares that she has

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477 Tables

478 Table 1 Ripeness degree of avocados

Ripeness	Hardness (N cm ⁻²)	Description
Unripe	>6	tough mouthfeel, green flesh, unripe odor
Ripe	2-6	soft mouthfeel, green to yellow flesh
Overripe	<2	very soft and squishy, dark or black flesh, deteriorated quality

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Table 2. Results of the PLS regression analysis with different preprocessing methods and measurement positions. The conditions in bold letters show the models that performed well.

	Preprocessing		Position	Number of LVs	RMSEC	RMSECV	RMSEP	R ² C	R ² CV	R ² P	RPD
	X	Y									
All samples	mean centering	-	skin	3	4.11	4.72	3.84	0.71	0.62	0.65	1.87
	normalization + mean centering	-	skin	2	4.12	4.65	4.17	0.71	0.63	0.62	1.72
	autoscaling	-	skin	3	4.04	4.79	3.96	0.72	0.61	0.63	1.81
	mean centering	log10	skin	4	4.74	5.72	4.82	0.64	0.52	0.53	1.49
	normalization + mean centering	log10	skin	3	4.92	5.63	4.12	0.61	0.52	0.64	1.74
	autoscaling	log10	skin	4	5.35	6.47	4.68	0.56	0.45	0.55	1.54
	mean centering	-	flesh	3	3.77	4.13	3.89	0.76	0.71	0.61	1.84
	normalization + mean centering	-	flesh	6	2.65	3.37	3.57	0.88	0.81	0.70	2.01
	autoscaling	-	flesh	4	2.99	3.57	3.47	0.85	0.78	0.70	2.07
	mean centering	log10	flesh	2	6.36	6.92	6.13	0.52	0.48	0.42	1.17
	normalization + mean centering	log10	flesh	3	4.54	4.90	3.67	0.70	0.66	0.64	1.95
	autoscaling	log10	flesh	1	6.11	6.23	5.68	0.42	0.41	0.36	1.27
Samples with hardness < 15 N cm ⁻²	mean centering	-	skin	6	1.63	2.61	2.65	0.85	0.62	0.59	1.57
	normalization + mean centering	-	skin	2	2.18	2.47	2.35	0.73	0.65	0.68	1.77
	autoscaling	-	skin	4	1.91	2.34	2.05	0.79	0.69	0.75	2.03
	mean centering	log10	skin	2	2.66	2.94	3.39	0.61	0.53	0.42	1.22
	normalization + mean centering	log10	skin	2	2.52	2.71	2.62	0.66	0.61	0.64	1.59
	autoscaling	log10	skin	4	2.47	2.85	2.39	0.68	0.60	0.69	1.74
	mean centering	-	flesh	3	2.33	2.71	2.07	0.69	0.58	0.76	2.00
	normalization + mean centering	-	flesh	1	2.76	3.04	2.88	0.56	0.47	0.53	1.44
	autoscaling	-	flesh	5	1.68	2.49	2.02	0.84	0.65	0.75	2.05
	mean centering	log10	flesh	4	2.69	3.17	4.05	0.63	0.53	0.62	1.02
normalization + mean centering	log10	flesh	5	2.22	2.71	2.22	0.72	0.61	0.70	1.87	
autoscaling	log10	flesh	4	2.79	3.46	3.02	0.63	0.50	0.73	1.38	

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484 Table 3 Validation dataset results for the PLS discrimination analysis using the FFs of
485 the skin. The FFs were preprocessed by mean centering, normalization followed by
486 mean centering, and autoscaling, but there was no difference in the number of
487 misclassified samples.

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		Actual group		
		Unripe	Ripe	Over ripe
Predicted group	Unripe	17	2	0
	Ripe	1	10	1
	Over ripe	0	0	9

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3 491 Figure captions
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7 492 **Fig 1**
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10 493 Average FFs of the skin (top row) and flesh (bottom row) of the unripe (left), ripe (center),
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14 494 and overripe (right) avocados. The color axis indicates the fluorescence intensity
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17 495 (arbitrary units).
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21 496 **Fig 2**
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24 497 Regression plots (top row) and the variance of importance (VIP) plots (bottom row) of
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28 498 three models constructed to predict the hardness of the flesh from FF measurements. The
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32 499 left model ((a) and (d)) used the FFs of the flesh coupled with preprocessing by
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35 500 normalization followed by mean centering. The model shown in the center ((b) and (e))
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39 501 were constructed from FFs of the flesh preprocessed by autoscaling, and samples with
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42 502 hardness values above 15 N cm^{-2} were removed. The model on the right ((c) and (f)) show
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46 503 the model constructed from FFs of the skin, preprocessed with autoscaling, where
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49 504 samples with hardness values above 15 N cm^{-2} were removed.
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53 505 **Fig 3**
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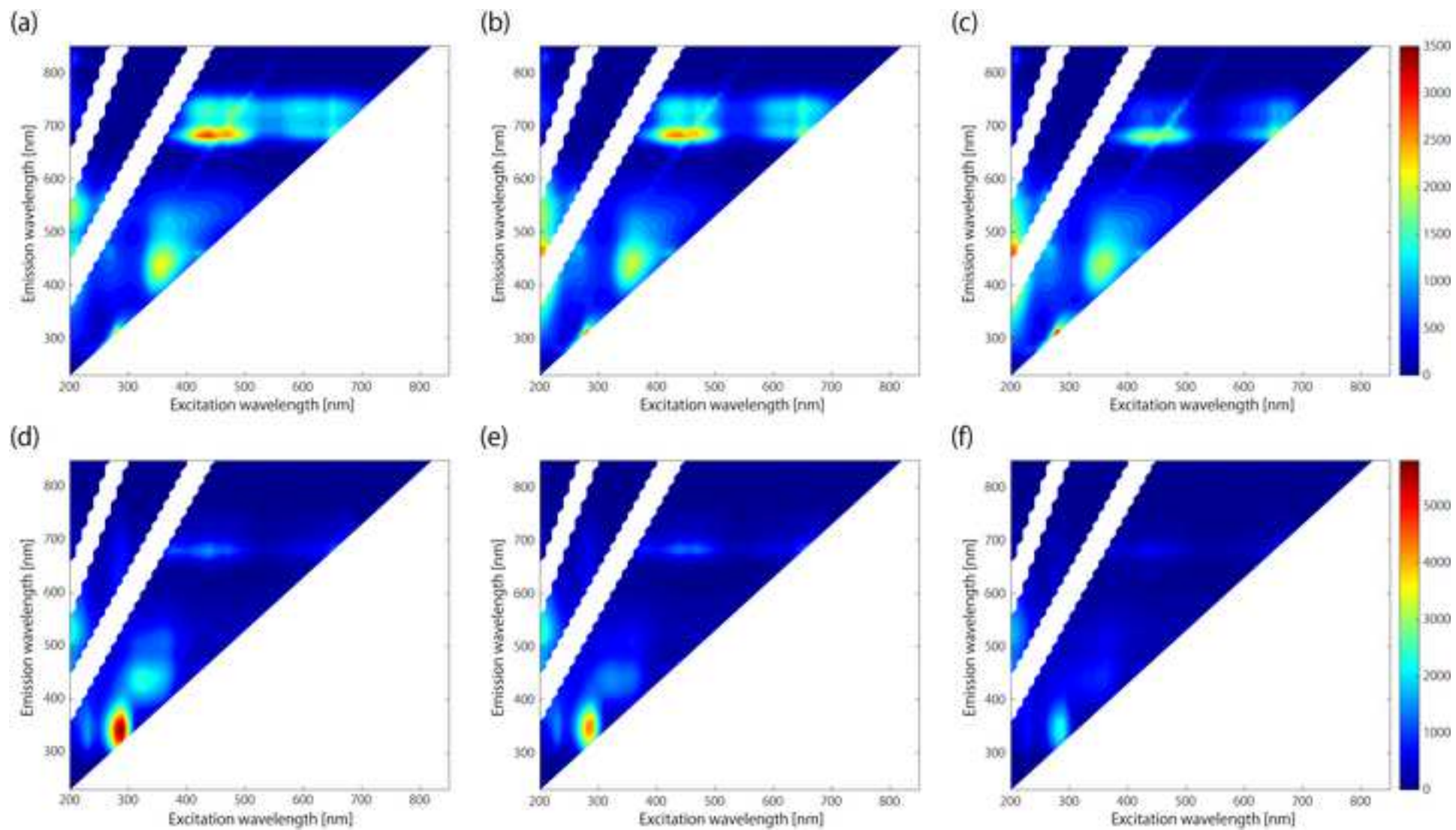
56 506 Fluorescence spectra and intensities at some of the wavelengths that made large
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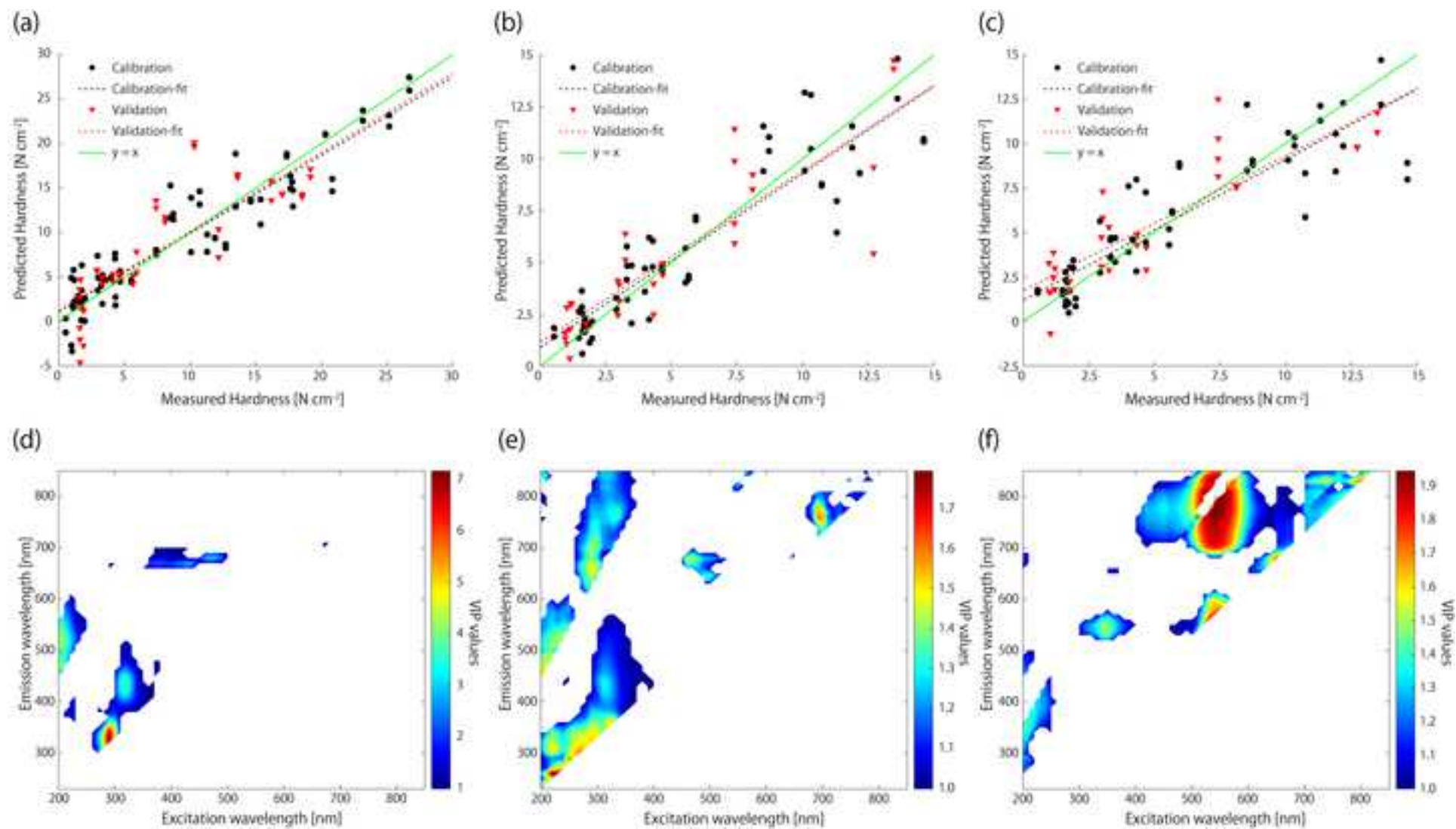
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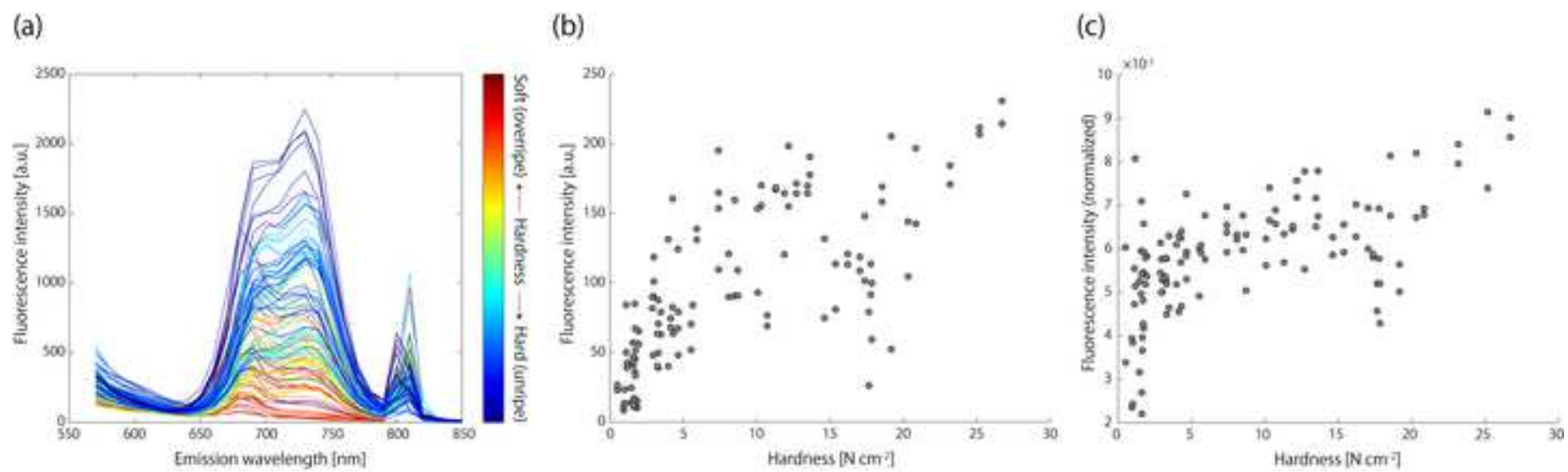
507 contributions to the PLS regression models. (a) shows the fluorescence spectra of the skin
508 at Ex 540 nm. (b) shows the fluorescence intensity at Ex 540 nm and Em 780 nm plotted
509 against the fruit hardness value. (c) shows the normalized fluorescence intensity of
510 avocado flesh measured at Ex 290 nm and Em 330 nm plotted against the hardness value
511 of the fruit.

512 **Fig 4**

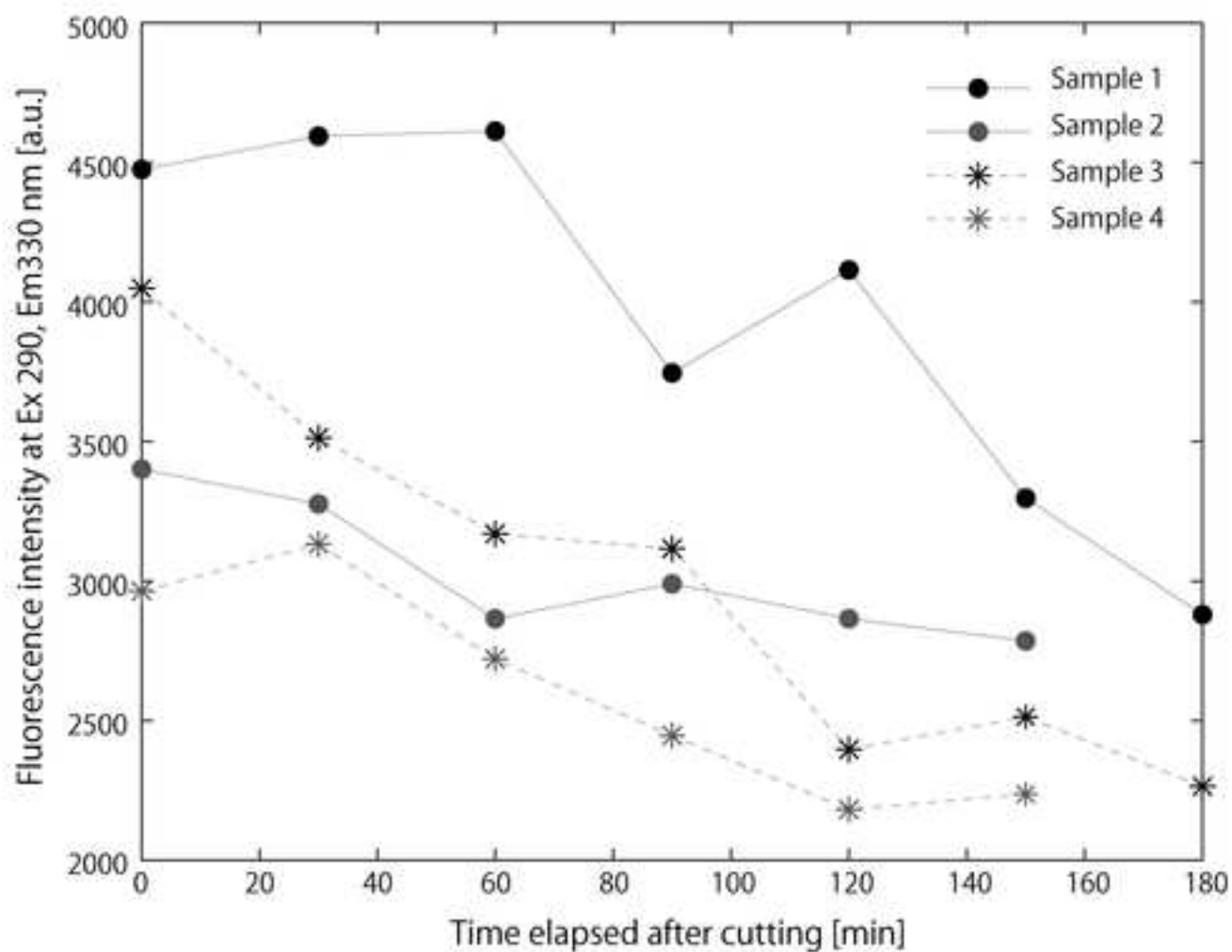
513 The change in fluorescence intensity of the flesh at Ex 290 nm and Em 330 nm taken over
514 time (a) and the corresponding images of the measured surface acquired with a flat-bed
515 scanner (b).







(a)



(b)

