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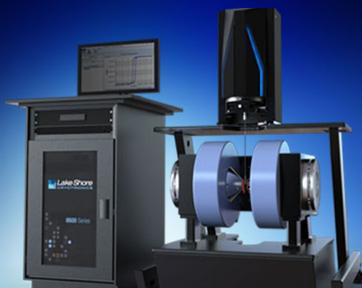
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Low p -type contact resistance by field-emission tunneling in highly Mg-doped GaN

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Mg-doped GaN with a net acceptor concentration (N_A-N_D) in the high 10^{19} cm^{-3} range was grown using ammonia molecular-beam epitaxy. Electrical properties of NiO contact on this heavily doped p -type GaN were investigated. A potential-barrier height of 0.24 eV was extracted from the relationship between N_A-N_D and the specific contact resistivity (ρ_c). We found that there is an optimum N_A-N_D value of $5 \times 10^{19} \text{ cm}^{-3}$ for which ρ_c is as low as $2 \times 10^{-5} \Omega \text{ cm}^2$. This low ρ_c is ascribed to hole tunneling through the potential barrier at the NiO/ p^+ -GaN interface, which is well accounted for by the field-emission model. *Published by AIP Publishing.*

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High-voltage power and low-loss switching devices are attractive for high-voltage power supplies, single-phase converters, and solid-state transformers. The switching performance of high-power devices is evaluated by the materials-based figure of merits (FOMs), which are associated with the blocking voltage and the on-resistance. GaN devices exhibit superior FOM in comparison with SiC counterparts primarily due to high-breakdown electric fields ($\sim 3 \text{ MV/cm}$), leading to great potential for high-power applications. Recently, GaN-power devices based on vertical structures, such as PIN rectifiers, have received much attention owing to the improvement of GaN epitaxial growth. Vertical devices enable both high blocking voltages by tailoring the electric-field distribution through a drift region and low on-resistance by the high injection of minority carriers into the drift region, i.e., conduction modulation. GaN PIN diodes with blocking voltages above 4 kV have been reported.^{1,2} However, the forward-bias voltage of these GaN PIN diodes had a differential on-resistance of 2–3 $\text{m}\Omega \text{ cm}^2$, which is comparable to SiC PIN diodes with a much higher blocking-voltage of 13 kV despite the trade-off relation between the blocking voltage and the drift resistance.³ The on-resistance of vertical devices is mainly composed of contact, drift, and substrate resistances.⁴ Still GaN PIN diodes suffer from high p -type contact resistance. Although very low p -type contact resistivity, in the $10^{-6} \Omega \text{ cm}^2$ range, has been reported,^{5–7} still in GaN devices they are in the $10^{-4} \Omega \text{ cm}^2$ range.^{8,9} Thus, a further reduction of p -type contact resistance would significantly improve the performance of GaN PIN diodes in the view of energy savings.

The voltage drop depends on the height of the potential barrier (Φ_B), which is formed at the metal-semiconductor interface due to the difference between the metal work function and the semiconductor electron affinity. Low Φ_B is required to achieve ohmic behavior. Pd and oxidized Ni contact layers on p -type GaN exhibit fairly low Φ_B , typically 0.2–0.5 eV.^{10–12} Thus, further reducing the contact resistance requires that the top-most surface of the semiconductor is

heavily doped in order to decrease the depletion-region width and to allow tunneling through the potential barrier. Usually, p -type GaN contact layers feature a high Mg concentration [Mg] of $\sim 10^{20} \text{ cm}^{-3}$.¹³ However, achieving a net acceptor concentration (N_A-N_D) and hole concentration in excess of 10^{19} cm^{-3} is quite challenging because of the high ionization energy of Mg ($\sim 180 \text{ meV}$) and Mg-acceptor compensation by donor-like defects, causing high contact and sheet resistances.¹⁴ Low growth temperature and nitrogen-rich conditions are preferable to minimize the compensation defects in p -type GaN. Molecular-beam epitaxy (MBE) has an advantage with low growth temperature. GaN growth using plasma-assisted MBE has a tendency to produce rough surfaces and a high defect density for low growth temperatures ($< 750 \text{ }^\circ\text{C}$) under nitrogen-rich conditions due to small adatom diffusion.^{15,16} By enhancing adatom diffusion using metal modulation epitaxy (MME), Trybus *et al.* grew GaN with high crystalline quality at a low growth temperature of $500 \text{ }^\circ\text{C}$ under nitrogen-rich conditions, achieving a high hole concentration of $2 \times 10^{19} \text{ cm}^{-3}$.¹⁷ In contradiction to plasma-assisted MBE, GaN growth using ammonia (NH_3) MBE has high crystalline quality under nitrogen-rich conditions without MME. Recently, we achieved p -type GaN layers with low compensation defects, i.e., less than $3 \times 10^{17} \text{ cm}^{-3}$ and high N_A-N_D ($7 \times 10^{19} \text{ cm}^{-3}$) by growing GaN:Mg at low temperature using ammonia MBE.^{18,19} Such high doping levels should enable very low p -type contact resistance.

In this paper, we report on a study of the contact resistance of NiO on heavily doped p -type GaN grown by NH_3 -MBE. We show that low contact resistance can be achieved, which is attributed to hole tunneling through the potential barrier at the NiO/ p^+ -GaN interface.

GaN epilayers were deposited by NH_3 -MBE on 4- μm -thick GaN (0001) templates grown on c -plane sapphire substrates by metal-organic vapor phase epitaxy (MOVPE). After a 0.5- μm -thick unintentionally doped GaN buffer, a 0.5 μm -thick Mg-doped GaN layer was deposited at $740 \text{ }^\circ\text{C}$ using an MBE system equipped with purified ammonia gas. The Mg doping level was controlled by a valved cracker

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cell with a beam equivalent pressure varying between 0.9×10^{-10} and 4.2×10^{-10} Torr, corresponding to [Mg] between 8×10^{18} and 2×10^{20} cm^{-3} . Detailed growth conditions are reported in Ref. 19. The root-mean-square surface roughness determined by atomic force microscopy on a $5 \times 5 \mu\text{m}^2$ scan was 5 ± 1 nm for all GaN:Mg layers. After the growth, GaN:Mg layers were ultrasonically cleaned with acetone and isopropyl alcohol, rinsed with deionized water, and dipped in KOH at 120°C for 1 min to remove residual oxidation on the surface.²⁰ This cleaning step was followed by a deposition of Ni (25 nm)/Au (25 nm) metal stack by electron-beam evaporation. Ni/Au contacts were then annealed at 500°C for 10 min in an oxygen atmosphere to form NiO.²¹ We grew GaN:Mg layers with various [Mg]. $N_A - N_D$ was measured by electrochemical capacitance-voltage measurements. Sheet resistance (R_s) and specific contact resistivity (ρ_c) of GaN:Mg layers were extracted using transfer length measurements (TLMs) at room temperature. For each GaN:Mg layer, we prepared two samples with the same device processing to improve the data reliability. We measured R_s and ρ_c at five different positions on both samples. Hole concentration and mobility were determined by Hall-effect measurements.

We previously found that $N_A - N_D$ almost corresponds to [Mg] up to a critical concentration of 7×10^{19} cm^{-3} and then dramatically reduces for higher [Mg].¹⁹ Similar behavior has been observed on MOVPE grown GaN:Mg layers, but with a lower critical acceptor concentration of 3×10^{19} cm^{-3} .²² The higher net acceptor concentration measured on MBE grown layers is ascribed to a lower growth temperature, which either hinders the introduction of compensation centers or avoids Mg species to turn into compensating interstitial site states.²³ Current-voltage (I - V) characteristics of p -type GaN layers with NiO contacts are displayed in Fig. 1(a) for various [Mg]. We can tentatively classify the electrical characteristics into three categories depending on [Mg].

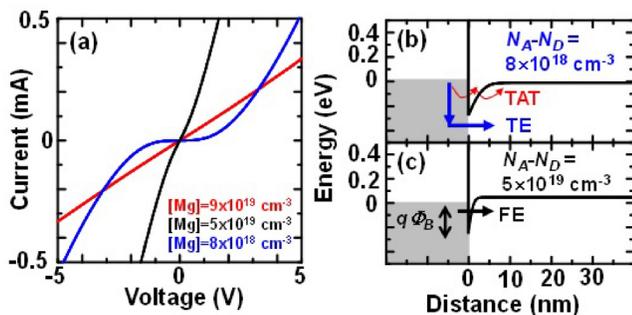


FIG. 1. (a) Current-voltage characteristics of heavily Mg-doped GaN layers using oxidized Ni/Au contact. The electrical characteristics of GaN:Mg layers are categorized into three ranges of [Mg] $\leq 2 \times 10^{19}$ cm^{-3} with Schottky behavior, 3×10^{19} $\text{cm}^{-3} \leq [\text{Mg}] \leq 7 \times 10^{19}$ cm^{-3} with fairly ohmic behavior, and 9×10^{19} $\text{cm}^{-3} \leq [\text{Mg}]$ with ohmic behavior. (b) Energy band diagram of p -type GaN ($N_A - N_D = 8 \times 10^{18}$ cm^{-3}) at zero voltage bias. In the thermionic emission (TE) model, carriers without enough high thermal energy cannot surmount potential barrier height of Φ_B , leading to Schottky characteristics. In the trap-assisted tunneling (TAT) model, thermally activated carriers tunnel through deep-level defects in p -type GaN layers. (c) Energy band diagram of p -type GaN ($N_A - N_D = 5 \times 10^{19}$ cm^{-3}) at zero voltage bias. In the field emission (FE) model, a depletion-region width at a metal/ p^+ -GaN interface becomes thinner, leading to quantum mechanical tunneling of carriers through the potential barrier.

P -type GaN with [Mg] above the critical concentration ($>7 \times 10^{19}$ cm^{-3}) displays an ohmic behavior but with a rather high resistance, as indicated by the slope. This very high [Mg] range is normally used as p -type GaN ohmic-contact layers. P -type GaN layers with [Mg] between 3×10^{19} and 7×10^{19} cm^{-3} show fairly ohmic characteristics with low resistance. In contrast, GaN:Mg layers with [Mg] $\leq 2 \times 10^{19}$ cm^{-3} exhibit a Schottky behavior.

Current transport across metal-semiconductor contacts with low impurity concentrations is dominated by thermionic emission (TE).^{24,25} In the TE model (Fig. 1(b)), some of the thermally activated carriers have a larger energy than the top of the potential barrier and conduct from metal into semiconductors, while the other carrier conductance is limited by the potential barrier and the large depletion width at the metal-semiconductor interface, showing a Schottky behavior. On the other hand, the field emission (FE) mechanism is predominant for p -type semiconductors with high $N_A - N_D$. Indeed, the depletion width at the metal-semiconductor interface decreases when increasing $N_A - N_D$, which results in high carrier-tunneling probability through the potential barrier, as schematically shown in Fig. 1(c). The characteristic energy related to the tunneling probability is defined by $E_{00} = qh/(4\pi) (N_A / m^* \epsilon_s)^{1/2}$,²⁴ where h is Planck's constant, m^* the effective hole mass ($=1.25m_0$), and ϵ_s the dielectric constant ($=9.8\epsilon_0$).²⁶ Heavily Mg-doped GaN with $N_A > 2 \times 10^{19}$ cm^{-3} leads to $E_{00} > kT$ at room temperature, where k is Boltzmann's constant and T the absolute temperature, implying that FE current is dominant.²⁴ Notice that this N_A value of 2×10^{19} cm^{-3} corresponds to the transition between Schottky and fairly ohmic characteristics observed on I - V curves of Fig. 1(a).

The resistivity of 0.5- μm -thick GaN:Mg layers with various [Mg] is shown in Fig. 2. The resistivity of p -type GaN layers with [Mg] ranging between 3×10^{19} and 7×10^{19} cm^{-3} decreases with increasing [Mg], while that of p -type GaN layers for [Mg] $\geq 9 \times 10^{19}$ cm^{-3} gets worse. The lowest layer resistivity is 3×10^{-1} Ωcm for [Mg] = 7×10^{19} cm^{-3} , which corresponds to the maximum $N_A - N_D$.

The layer resistivity of a p -type semiconductor is given by $(q\mu_p p)^{-1}$ from the drift current under an applied electric field,²⁴ where q is the hole charge, μ_p the free hole mobility, and p the hole concentration. Hole mobility and hole concentration are significantly affected by impurity and acceptor

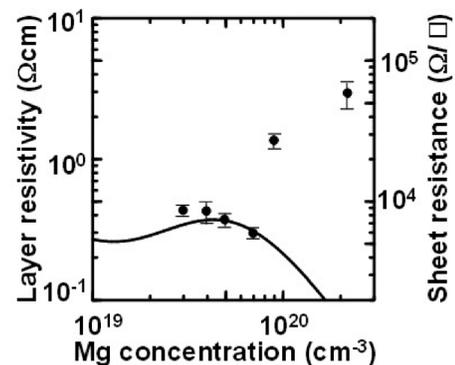


FIG. 2. Relation between layer resistivity and Mg concentration in 500-nm-thick GaN:Mg layers. A black line shows layer resistivity estimated from equation of $(q\mu_p)^{-1}$ using Hall-effect measurements.

concentrations. According to the empirical model proposed by Caughey-Thomas for silicon,²⁷ μ_p at room temperature is given by $\mu_{min} + (\mu_{max} - \mu_{min}) / (1 + (N_A - N_D / N_{ref})^\beta)$, where μ_{min} , μ_{max} , N_{ref} , and β are fitting parameters. The fitting curve of μ_p depending on $N_A - N_D$ is obtained from Hall-effect measurements for p -type GaN layers with various [Mg]. Meanwhile, the hole concentration in the non-degenerate p -type semiconductor is given from the charge-neutrality conditions by $p + N_D / (N_A - N_D - p) = N_v / g \cdot \exp(-E_a / kT)$, where N_v is the effective density of states in the valence band and g the acceptor degeneracy. Acceptor ionization energy E_a is reduced in proportion to the average distance between ionized acceptors due to binding energy reduction from Coulomb interaction with ionized acceptors and screening of the Coulomb potential by mobile charges.^{28,29} Thus, E_a is given by $E_a = E_{a0} + fq^2 / (4\pi/3 N_A^{-1})^{1/3} / (4\pi\epsilon_s)$, where E_{a0} is the acceptor ionization energy in the absence of ionized acceptor, ϵ_s the permittivity, and f a geometric factor. Using these equations, we fitted the hole-mobility and hole-concentration dependences as a function of $N_A - N_D$ with $3 \times 10^{19} \text{ cm}^{-3} \leq [\text{Mg}] \leq 7 \times 10^{19} \text{ cm}^{-3}$ and deduced the layer resistivity. Detailed fitting parameters for these equations were reported elsewhere.¹⁹ As shown in Fig. 2, the layer resistivity obtained from TLMs qualitatively agrees with the calculated values for p -type GaN layers with $3 \times 10^{19} \text{ cm}^{-3} \leq [\text{Mg}] \leq 7 \times 10^{19} \text{ cm}^{-3}$. On the other hand, p -type GaN layers with very high $[\text{Mg}] \geq 9 \times 10^{19} \text{ cm}^{-3}$ have much higher resistivity than the calculated values. We suppose that hole concentration and hole mobility in those layers are strongly reduced due to Mg-acceptor compensation and crystalline-quality degradation.

The relationship between [Mg] and ρ_c is shown in Fig. 3(a). Despite data dispersion, one can see that ρ_c first decreases with increasing [Mg]. A minimum value of $2 \times 10^{-5} \Omega \text{ cm}^2$ is reached for $[\text{Mg}] = 5 \times 10^{19} \text{ cm}^{-3}$, which is smaller than the highest $N_A - N_D (= 7 \times 10^{19} \text{ cm}^{-3})$ we measured. We suppose that Mg segregation at surface forms a thin top GaN layer with slightly more [Mg]. The increase of ρ_c for p -type GaN with $[\text{Mg}] \geq 9 \times 10^{19} \text{ cm}^{-3}$ is attributed to the decrease of $N_A - N_D$ due to Mg-acceptor compensation.

When the FE process applies, ρ_c is given by $dV/dI|_{V=0}$. Forward FE-current density has a linear relation with tunneling probability through the potential barrier. Using the Wentzel-Kramers-Brillouin approximation, ρ_c behaves as $\rho_c \propto \exp[\Phi_B / E_{00}]$ for heavily doped semiconductors.²⁴

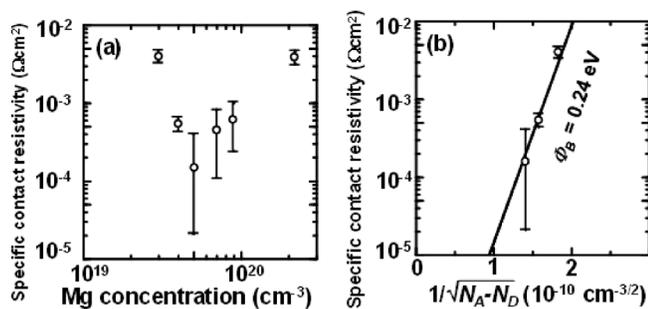


FIG. 3. (a) Dependence of specific contact resistivity on Mg concentration in 500-nm-thick GaN:Mg layers. (b) Dependence of specific contact resistivity on $(N_A - N_D)^{-0.5}$ in 500-nm-thick GaN:Mg layers. Experimental data for NiO/ p -GaN were fitted in the range of $N_A - N_D = 3.5 \times 10^{19} \text{ cm}^{-3}$ using $\rho_c \propto \exp[\Phi_B / kT]$ with $\Phi_B = 0.24 \text{ eV}$.

The experimental data are fitted in the range of $N_A - N_D = 3.5 \times 10^{19} \text{ cm}^{-3}$, as shown in Fig. 3(b). We obtain a linear relation between $\ln \rho_c$ and $N_A^{-1/2}$, indicating that FE current dominates at room temperature in this [Mg] range. By ignoring image-force lowering, the barrier height at the NiO/ p^+ -GaN interface is extracted to be 0.24 eV, in agreement with other reports.^{12,30} We conclude that both low Φ_B ($\sim 0.24 \text{ eV}$) and high N_A ($> 2 \times 10^{19} \text{ cm}^{-3}$) ensure ohmic behavior through FE tunneling.

Current-temperature (I - T) measurements were carried out on GaN:Mg layers with $[\text{Mg}] = 5 \times 10^{19}$ and $9 \times 10^{19} \text{ cm}^{-3}$ using the circular TLM with a contact pad of 200 μm diameter (Fig. 4(a)). The bias voltage was 5 V for temperatures between 180 and 540 K. In the whole temperature range, higher current is obtained for GaN:Mg layers with $[\text{Mg}] = 5 \times 10^{19} \text{ cm}^{-3}$. Temperature dependence of layer resistivity and hole concentrations in p -type GaN with [Mg] of $5 \times 10^{19} \text{ cm}^{-3}$ using the Hall-effect measurement is shown in Fig. 4(b). Measurements were carried out for temperatures between 180 and 310 K, in which NiO/ p^+ -GaN contact enables ohmic characteristics. Hole mobility of p -type GaN with [Mg] of $5 \times 10^{19} \text{ cm}^{-3}$ is almost constant at $1.7 \pm 0.3 \text{ cm}^2/\text{Vs}$. The hole concentration significantly increases with increasing temperature due to enhanced acceptor ionization. Thus, the layer resistivity decreases with increasing temperature, contributing to the higher current at high temperature. Here, we should notice that the current in this [Mg] region depends on not only the layer resistivity but also the type of current transport at a metal-semiconductor interface.

At high temperature, current transport from metal to p -type semiconductor includes TE current in addition to FE current or TFE.³¹ In the TFE model, thermally excited carriers enable tunneling through an effective thinner potential barrier in comparison with that in FE current. Current appeared linear on the Arrhenius log-scale plot at high temperature, suggesting a thermally activated mechanism with an $\exp(-E_A/kT)$ functional dependence, where E_A is the activation energy of holes above the potential barrier. At high temperature, the hole concentration in p -type GaN layers reaches the saturation range ($p \sim N_A - N_D$).³² By neglecting the change of the hole mobility with increasing temperature, E_A is estimated from

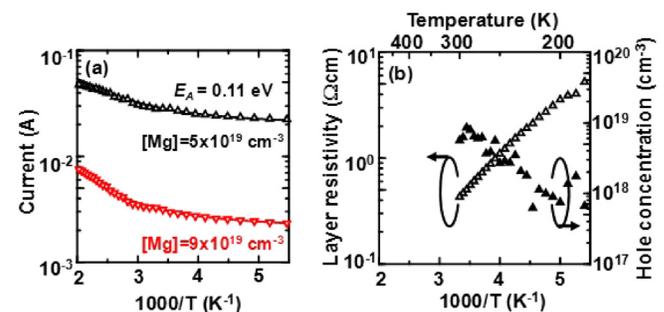


FIG. 4. (a) Temperature-dependent current values of 500-nm-thick GaN:Mg layers with (triangle) $[\text{Mg}] = 5 \times 10^{19} \text{ cm}^{-3}$ and (inverted triangle) $[\text{Mg}] = 9 \times 10^{19} \text{ cm}^{-3}$. Solid lines are fitting values using FE and TE models. Experimental data are fitted by equation of $AT + B \exp(-E_A/kT)$, where A and B are different constants. (b) (open triangle) Temperature-dependent layer resistivity of 500-nm-thick GaN:Mg layers with $[\text{Mg}] = 4 \times 10^{19}$ and $5 \times 10^{19} \text{ cm}^{-3}$. (closed triangle) Temperature-dependent hole concentrations of that with $[\text{Mg}] = 5 \times 10^{19} \text{ cm}^{-3}$.

fitting the experimental data to be as much as 0.11 eV for [Mg] between 3×10^{19} and $5 \times 10^{19} \text{ cm}^{-3}$, which is almost half of the Φ_B value (0.24 eV) estimated from hole-concentration dependence (Fig. 3(b)). We consider that this small E_A in the high temperature regime results from TFE current in addition to the lower layer resistivity.

At low temperature, the dominant current-transport mechanism at the metal/ p^+ -semiconductor interface is FE tunneling because of insufficient thermal energy for the carriers to go over the potential barrier. Then, the current flow due to hole tunneling from the metal to the p -type semiconductor is given by^{33,34}

$$J_{m \rightarrow s} = \frac{A^* T}{k} \int_0^{qV_b} F_m p(E) (1 - F_s) dE,$$

where A^* is the effective Richardson constant, qV_b is the energy difference between the top of potential barrier and the conduction band of undepleted semiconductor regions, F_m and F_s are the Fermi-Dirac distributions in a metal and semiconductor, respectively, and E is the energy below the top of the potential barrier at the metal-semiconductor interface. Most of the states in the valence band under reverse bias should be unoccupied, yielding $(1 - F_s) \sim 1$. The quantum tunneling probability $p(E)$ of holes through the triangular potential barrier is given by $p(E) \approx \exp(-4w\sqrt{2m^*E}/3h)$, where w is the depletion width at a metal/ p^+ -type GaN interface and is approximately estimated by $\sqrt{2\varepsilon_{sB}/qN_A}$.²⁴ The estimated value of $p(\Phi_B)|_{N_A=5 \times 10^{19}}$ is 2.6×10^{-2} . We consider that the high $p(\Phi_B)$ in p^+ -type GaN with [Mg] between 3×10^{19} and $5 \times 10^{19} \text{ cm}^{-3}$ allows FE tunneling, contributing to higher current compared to the situation [Mg] = $9 \times 10^{19} \text{ cm}^{-3}$ in the whole temperature range.

Let us now discuss the electrical properties for [Mg] $\geq 9 \times 10^{19} \text{ cm}^{-3}$, which exhibit ohmic behavior despite low $N_A - N_D$ at room temperature. Toward p -type GaN with low $N_A - N_D$, we expect low $p(E)$ through potential barrier at a metal/ p^+ -GaN interface, e.g., $p(\Phi_B)|_{N_A=1 \times 10^{18}} = 5 \times 10^{-12}$. Thus, FE current cannot flow anymore and a Schottky behavior due to TE current should occur at room temperature. As the other current transport, the ohmic characteristic, or seemingly low potential barrier, can be achieved by tunneling through deep-level defects in p -type GaN layers and interfacial traps of compounds including accumulated Mg on the surface, i.e., by trap-assisted tunneling (TAT).^{35,36} According to the TAT model, holes conduct from metal through trap states at the NiO/ p^+ -GaN interface and in GaN layers (Fig. 1(b)). TAT current requires thermal energy for activation of holes into trap states and/or for hopping conductance through trap states. As shown in Fig. 4(a), total E_A at high temperature for [Mg] $\geq 9 \times 10^{19} \text{ cm}^{-3}$ is estimated to be 0.15 eV, which is between E_A of 0.11 eV in [Mg] between 3×10^{19} and $5 \times 10^{19} \text{ cm}^{-3}$ and the estimated Φ_B value of 0.24 eV. We consider that dominant current in [Mg] $\geq 9 \times 10^{19} \text{ cm}^{-3}$ includes both TAT and TE, leading to higher E_A and ρ_c than that in [Mg] between 3×10^{19} and $5 \times 10^{19} \text{ cm}^{-3}$. TAT current through defects has less control. We suggest that achievement of higher $N_A - N_D \geq 9 \times 10^{19} \text{ cm}^{-3}$ and other approaches,

such as the reduction of the potential barrier using suitable metals and narrower band-gap contact layers, would be required for further reduction of ρ_c .

In conclusion, we systematically investigated the contact resistance in p -type GaN. Heavily Mg-doped GaN epilayers with a net acceptor concentration ($N_A - N_D$) in the high 10^{19} cm^{-3} range were grown using ammonia MBE. The potential-barrier height of the NiO/ p^+ -GaN interface was extracted to be 0.24 eV. The lowest specific contact resistance (ρ_c) was $2 \times 10^{-5} \Omega \text{ cm}^2$ for $N_A - N_D$ of $5 \times 10^{19} \text{ cm}^{-3}$. This low contact resistance is attributed to the hole tunneling through the potential barrier at the metal-GaN interface. Further high Mg doping reduced $N_A - N_D$ leading to larger ρ_c despite ohmic behavior. This latter behavior is explained by the trap-assisted tunneling process.

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