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<td>稀土金属化合物の新たな合成方法の実現可能性説明</td>
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Codoping of boron and phosphorus in silicon nanowires synthesized by laser ablation

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Codoping of boron (B) and phosphorus (P) atoms was performed during the synthesis of silicon nanowires (SiNWs) by laser ablation. The observation of a local vibrational mode of B clearly showed B doping in codoped SiNWs, while Fano broadening due to heavy B doping disappeared, indicating compensation by P donors. The electrospin resonance signal of conduction electrons also disappeared due to compensation by B acceptors. These results indicate that codoping of B and P atoms was achieved in SiNWs during laser ablation. © 2008 American Institute of Physics. [DOI: 10.1063/1.3033226]

Nanoscale silicon devices using silicon nanowires (SiNWs) have become a focus of considerable research interest since they are expected to be used in next-generation metal-oxide semiconductor field-effect transistors. Major efforts have been devoted in developing such nanoscale silicon devices. SiNWs are especially desirable due to their compatibility with current Si complementary metal-oxide semiconductor integrated circuit technology. To realize nanoscale devices such as these, the chief task is to investigate impurity doping into SiNWs since doping is a key technique for controlling the conductivity of SiNWs. A number of studies have been conducted on the synthesis and characterization of p-type and n-type SiNWs.1–8 In these studies, the effects of impurity doping were investigated mainly by electrical transport measurements.1–8 The results showed a reduction in resistivity in doped SiNWs, suggesting that SiNWs are amenable to doping with impurity atoms. We recently investigated and characterized impurity doping in SiNWs synthesized by laser ablation.9,10 The study showed the states of dopant atoms in SiNWs such as bonding structures, sites, and electrical activities using micro-Raman scattering and electron spin resonance (ESR).9,10 The results of our micro-Raman scattering measurements clearly showed the presence of boron (B) local vibrational peaks and Fano broadening of Si optical phonon peaks due to heavy B doping in SiNWs.9 ESR measurements at 4.2 K showed the ESR signal of conduction electrons in phosphorus (P)-doped SiNWs.10 These results clearly proved that B and P atoms were doped in the crystalline Si core of SiNWs and were electrically activated in the sites. Furthermore, ESR is a sensitive method of identifying defects with dangling bonds. It is important to investigate such defects in SiNWs since they compensate carriers, which are deliberately introduced into SiNWs. Hence, Raman and ESR techniques are very useful for investigating the states of dopant atoms and defects in SiNWs.

In this letter, we report the effect of codoping of B and P into SiNWs. Codoping was performed during laser ablation of a Si target with B, P, and nickel (Ni) atoms. The compensation effects of each dopant atom were investigated by micro-Raman scattering and ESR measurements. The results clearly showed compensation by carriers in SiNWs.

B- or P-doped SiNWs were synthesized at 1200 °C in flowing argon (Ar) gas at 50 SCCM (SCCM denotes cubic centimeter per minute at STP) by catalytic laser ablation of a Si target, with Ni as the metal catalyst and B and P as dopants. We used nine kinds of targets, namely, Si99Ni1B10, Si98.8Ni1B0.2, Si98.8Ni1B0.1, Si99.9Ni1P1.0, Si97.5Ni2P10, Si97.5Ni2P10, Si97.5Ni2P10, Si97.5Ni2P10, Si97.5Ni2P10, Si97.5Ni2P10, Si97.5Ni2P10, Si97.5Ni2P10, Si97.5Ni2P10. For synthesizing SiNWs codoped with B and P, two targets were placed side-by-side and ablated at the center of the two targets using a frequency-doubled Nd:yttrium aluminum garnet laser (532 nm, 7 ns pulse width, 10 Hz, and 150 mJ/pulse). The details of these laser ablation procedures are reported in Ref. 11. SiNWs were directly deposited on a SiO2 substrate for micro-Raman scattering measurements. They were also directly deposited on a Si substrate, then transferred to a small quartz capsule for ESR measurements. For comparison, a Si99Ni1 target was also used to synthesize undoped SiNWs. Growth was conducted by the so-called vapor-liquid-solid mechanism. Micro-Raman scattering measurements were performed at room temperature (RT) with a 100× objective and a 532-nm excitation light. The excitation power was set at about 0.02 mW to avoid local heating effects from the excitation laser.13,14 ESR measurements were carried out at 4.2 K using an X-band ESR spectrometer with a magnetic field modulation of 100 kHz to investigate the state of P donors and defects in the SiNWs. Scanning transmission electron microscopy (STEM) (Hitachi, S-5500, 30 kV) and transmission electron microscopy (TEM) (JEOL, JEM3100F: 300 kV) were used to observe the SiNWs and to investigate the details of their structures.

Typical STEM and TEM images of SiNWs synthesized using the Si99Ni1P10 and Si99Ni1B10 targets are shown in Fig. 1(a) and a high-resolution TEM image is shown in Fig.
The Si lattice fringes are seen inside the SiNW, showing that the SiNW is sheathed with an amorphous SiO$_x$ ($x \approx 2$) layer and the core comprises crystalline Si. The average Si core diameter of SiNWs was about 10–15 nm.

Figure 2(a) shows Raman spectra observed for B-doped SiNWs, codoped SiNWs, undoped SiNWs, and bulk Si. The intense peak at about 520 cm$^{-1}$ is due to a Si optical phonon peak. A peak at about 618 cm$^{-1}$ is observed for B-doped SiNWs and codoped SiNWs. This peak has been assigned to the B local vibrational peak,9 indicating B doping into the subtitutional site of the crystalline Si core of SiNWs. In addition to the B local vibrational peak, the optical phonon peak for B-doped SiNWs and codoped SiNWs showed an asymmetric broadening to a higher wavenumber compared with that for undoped SiNWs and bulk Si. This broadening is due to the Fano effect,9 showing that B atoms are electrically activated in the crystalline Si core of SiNWs. The dependences on the content of Ni$_2$P in the target are shown in Fig. 2(b). The results for codoped SiNWs show that the Fano broadening decreases on increasing the Ni$_2$P content in the ablation targets, while the intensity of the B local vibrational peak remains almost constant. These clearly show that the decrease in Fano broadening is not due to the decrease in the B concentration but due to compensation by P donors.

The compensation effect in codoped SiNWs was also investigated using ESR measurements at 4.2 K. The results are shown in Fig. 3. ESR signals with $g$-values of 1.998 and 2.006 were observed in P-doped SiNWs. The former is assigned to the ESR signal of conduction electrons in Si,10 showing that P atoms were electrically activated in the crystalline Si core of SiNWs. The latter is assigned to the ESR signal of interfacial defects between the crystalline Si core and the surface oxide layer, which are so-called P$_b$ type defects.10 The codoping of B was confirmed by observation of the B local vibrational peak at about 618 cm$^{-1}$, shown in Fig. 3(b). The ESR signal of conduction electrons was significantly decreased by codoping with B. This result clearly shows compensation by B acceptors in SiNWs.

Figure 4 shows a summary of the compensation effect in codoped SiNWs at constant Ni$_2$P content (10 mol%) in the ablation targets. The result clearly shows the codoping of B and P in SiNWs, resulting in compensation by B acceptors. The ESR signal of conduction electrons drastically decreased on increasing the B concentration and was not observed above 1 at. % of B, while the B local vibrational peak gradually increased. This can be explained by the difference in the concentrations of P and B in the codoped SiNWs, i.e., the concentration of electrically active P donors is lower than that of B acceptors.

A theoretical calculation shows that the formation energy for P doping in SiNWs is smaller than that for B doping, meaning that the solubility of P is greater than that of B.
The calculation also shows that the larger segregation energy for P atoms causes the attraction of P atoms to dangling bonds, and they become electrically inactive at the trapping sites. These dangling bonds are present at the interface between the surface oxide layer and the crystalline Si core of SiNWs. In fact, the ESR signal of interfacial defects can be observed, as shown in Fig. 3. Based on these results, the difference in segregation behaviors is considered to be one of the reasons for the concentration of electrically active P donors being markedly lower than that of B acceptors.

In conclusion, codoping of B and P dopant atoms in SiNWs during laser ablation was confirmed by ESR and Raman scattering measurements. The compensation effect was clearly observed by the change in the ESR signal of conduction electrons and Fano broadening of the Si optical phonon peak. These results suggest that the concentration of P donors tends to be lower than that of B acceptors. This can be explained by the difference in segregation behaviors between P and B in SiNWs.

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